

FOR MOST SITUATIONS IN WHICH FAULT CONDITIONS ARE POSSIBLE, A FAULT-PROTECTED SWITCH, MULTIPLEXER, OR SIGNAL-LINE CIRCUIT PROTECTOR OFFERS A MORE PRACTICAL APPROACH TO PROTECTION THAN DISCRETE COMPONENTS.

Fault protection saves multiplexers, switches, and downstream circuitry

WHEN THE VOLTAGE at an input of a switch, multiplexer, or signal-line circuit protector exceeds the voltage that powers those devices, you define the excessive input voltage as a fault. This definition also applies if the power supplies are off. In this case, any nonzero voltage appearing at an input is a fault.

Faults happen for many reasons. For one, equipment owners with access to an external connector can inadvertently connect a high voltage through the connector to a switch, multiplexer, or circuit-protector input that is inside the equipment. Faults can also occur when a sensor or other device fails, shorting the high-voltage supply that powers the device to the device's output, which connects to a switch, multiplexer, or circuit protector. Fault voltages can also occur when multiple supplies provide power for the switch, multiplexer, or circuit protector and the surrounding circuitry. Faults are possible if these supplies don't follow the proper power-up and -down sequencing.

PROTECTION FOR MULTIPLEXERS

An aircraft hydraulic system provides an example of fault voltages that result from component failure (Figure 1). In this case, a computerized alarm generator and a cockpit display scan multiple pressure sensors. When a transducer fails and shorts the full aircraft-battery voltage of 28V to its output, damage happens not only to the multiplexers, but so to the downstream alarm and cockpit-display circuitry. Under this fault condition, aircraft engi-

neers, of course, want to avoid component damage, regardless of whether the multiplexers have power. But they also want to ensure that pilots can continue to accurately read the measured pressure and hear the alarms that the working pressure transducers generate. Further, in the event that the alarm or the cockpit-display circuitry loses power, the circuitry that still has power must continue to properly read the hydraulic pressure. Aircraft engineers impose this condition not only to improve flight safety, but also to allow accurate readings during maintenance—when power to any component can be on or off at random.

When the circuit or the system subjects a standard multiplexer to this 28V fault voltage, the multiplexer not only incurs damage, but also passes the high voltage to the nonfaulted side of the multiplexer. Also, when a fault appears at an off channel, current injects into the substrate of the multiplexer, rendering the on channel inaccurate. Finally, when you remove power to one of the multiplexers, the multiplexer loads the signals from the sensors.

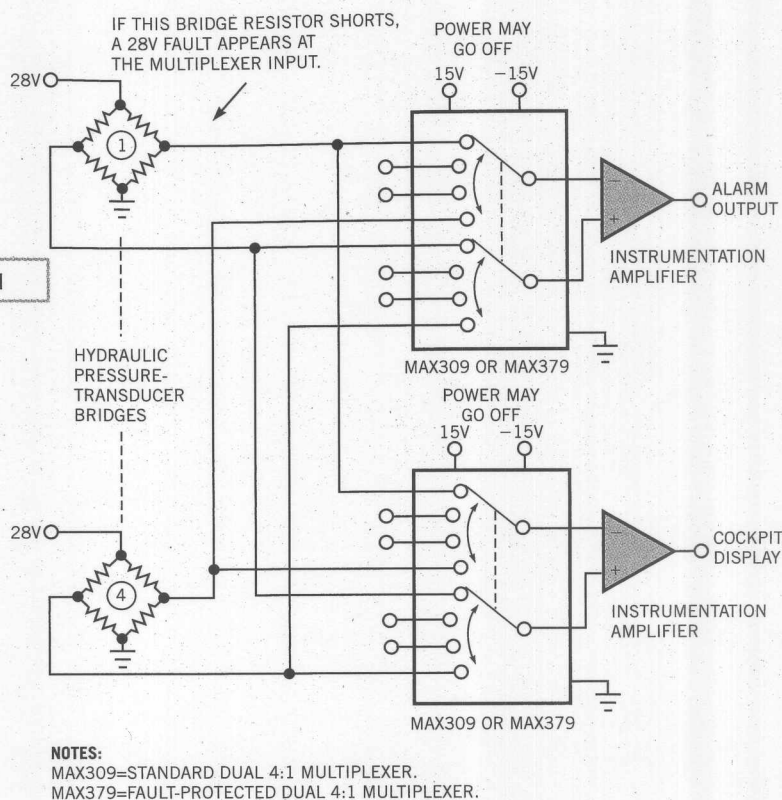
To deal with some or all of these problems, several fault-protection schemes have emerged over the years. A common remedy is to add resistors in series with the multiplexer inputs (Figure 2). This scheme limits to safe levels the current that flows into the multiplexer's input-protection diodes when a fault occurs. Typically, two protection diodes are present at each input. The anode of one diode connects to the input, and its cathode connects to the positive supply; the cathode of the other diode con-

nects to the input, and its anode connects to the negative supply. These diodes prevent voltages at the input from ranging beyond a diode drop above the positive supply and beyond a diode drop below the negative supply. These diodes protect against ESD voltages and voltages that originate from relatively high-impedance sources. The diodes do not protect against constant fault voltages from low-impedance sources unless you add a series resistor. The specified maximum allowable continuous current for a multiplexer pin is a rating of the current-handling capability of the protection diodes connected to that input. You'll find this number in the Absolute Maximum Ratings of the multiplexer data sheet.

For the circuit of **Figure 2**, the worst-case current through the protection diodes occurs when the power to the multiplexer is off at 0V and when the 28V supply reaches its upper tolerance of approximately 36V. Under these conditions, the 3.9-k Ω resistors limit the current to less than 10 mA. The current through the protection diodes is actually closer to half this amount, because two protection diodes parallel each other in this situation. For each of the inputs that you tie together, the diode that connects to the positive rail at one input parallels the diode that connects to the positive rail at the other input. Because data sheets divulge little about the characteristics of protection diodes, you can assume that these diodes are so poorly matched that one diode steals all the current from the other. Thus, this circuit uses 3.9-k Ω resistors, which limit the current to less than 10 mA with a 36V fault when the positive supply is 0V and assuming that one of the two paralleled diodes takes all the current.

This scheme also protects the downstream circuitry, because the resistors prevent damage to the multiplexer's input-protection diodes, which thus continue to limit the voltage to the downstream circuitry to a diode drop outside the supply rails. However, this protection scheme can't protect against certain errors when a fault isn't present. If power is off at one multiplexer, its protection diodes usually connect to 0V via the off supplies. The protection diodes within that multiplexer that connect to the positive supply, which is now at 0V, conduct enough cur-

Figure 1



An aircraft-hydraulic system illustrates the need for fault protection. A short circuit through a pressure sensor can cause 28V to come into direct contact with the multiplexers.

rent through the 3.9-k Ω resistor to cause an error of several volts. To fix this problem, you can double the number of protection resistors by connecting one resistor to each multiplexer input.

SERIES RESISTORS HAVE A DOWNSIDE

These protection resistors, unfortunately, add to the effective source resistance, which, in concert with the multiplexer's input leakage, increases the error voltage. Also, if a fault occurs in an off channel, current flows through the multiplexer's substrate, which generates error currents in the on channel. These error currents reduce the accuracy of the measurement. Adding these resistors increases the circuit's size and impedance level, which makes it more susceptible to noise pickup.

Two other problems can affect circuit performance when you add these resistors, although not for this application. First, the circuit loses some bandwidth but usually not enough to hamper most applications. The aircraft-hydraulic ap-

plication, for example, operates at dc. Assuming about 3 pF of input capacitance and a 3.9-k Ω resistor at each input—unlike in **Figure 2**, for which two channels share a resistor—each channel's bandwidth decreases to about 13 MHz. Second, these resistors create inaccuracies due to voltage-divider losses. In this application, however, the high input impedance of the instrumentation amplifier prevents any appreciable voltage-divider effects from occurring.

When a number of 28V fault voltages simultaneously appear at the multiplexer inputs, the current that flows through the internal protection diodes that connect to 15V can drive up this supply voltage. Similarly, negative fault voltages can drive the -15V supply more negative. The circuit in **Figure 3** protects against both this problem and the problem of substrate current flow. In this circuit, resistor/diode networks clamp the multiplexer inputs below the supply voltages, limiting the voltage at the multiplexer inputs and eliminating current flow

through the multiplexer's protection diodes. When power to the multiplexer is on, a fault to the circuit does not send current into the substrate. Thus, off-channel faults don't affect the channels that are on. Also, because no current flows through the protection diodes, fault voltages can't affect the supply voltages via that path.

The circuit uses low-leakage silicon diodes for the clamps. You should avoid using Schottky diodes because their leakage currents create an appreciable voltage drop across the 3.9-k Ω resistors. Using low-leakage silicon diodes alone doesn't do the trick, however. When these diodes connect directly to the $\pm 15\text{V}$ supplies, their forward voltage drops of approximately 0.65V allow a fault voltage to exceed the absolute maximum rating of the multiplexer inputs, which is usually 0.3V above the rails. Thus, the circuit uses two 1N4105 zener diodes to drop the supply voltages for the silicon diodes to $\pm 11\text{V}$.

Note that two 3.9-k Ω resistors bias the zener diodes. It might be tempting to leave the zeners unbiased, relying instead on fault voltages to bias them when a fault occurs. However, leaving these diodes unbiased creates problems, because a zener that isn't reverse-biased draws leakage current below the threshold. If that leakage current flows through the circuit, this current would create an error that varies with temperature and the zener's applied voltage.

The major problem with this clamp technique is the number of components: 10 3.9-k Ω resistors, 16 1N6099 diodes, and two 1N4105 diodes. Board space, cost, and reliability concerns arise with so many parts. Also, removing power from one multiplexer loads the other multiplexer. You have to add an additional resistor at each multiplexer input to prevent this problem. Further, as with the circuit in Figure 2, the 3.9-k Ω resistors add to the impedance of the signal path, which increases the chance of noise problems. Finally, in certain applications, problems can occur due to bandwidth limitations and voltage-divider effects.

REDUCE EXTERNAL COMPONENTS

An alternative to adding protection components to a standard multiplexer is to use a fault-protected multiplexer. A

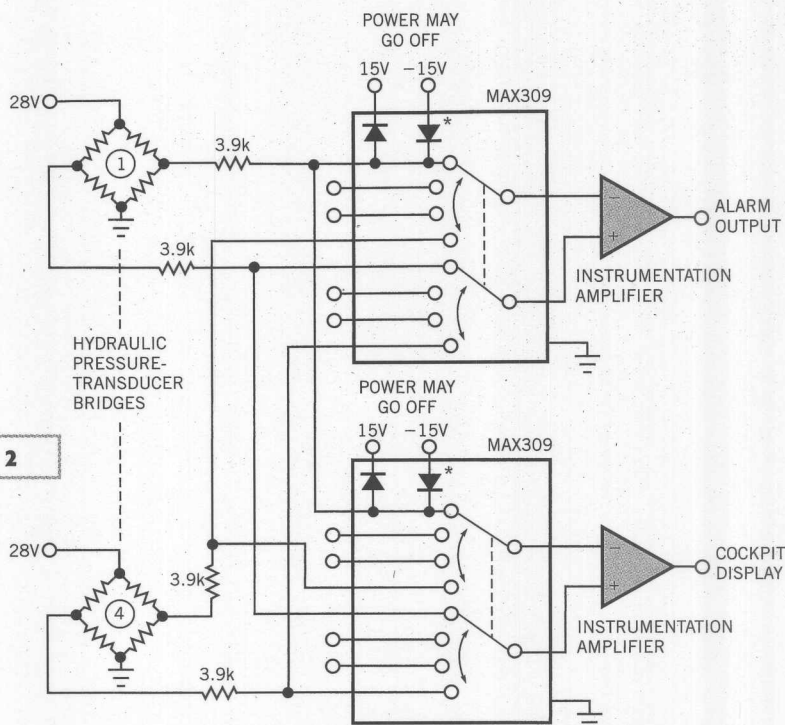


Figure 2

NOTES:

*PROTECTION DIODES SUCH AS THESE ARE PRESENT AT EVERY INPUT OF A STANDARD MULTIPLEXER. THIS FIGURE SHOWS DIODES CONNECTED TO THE TOPMOST INPUT.

EIGHT RESISTORS ARE NECESSARY TO PROTECT THE MULTIPLEXERS. BECAUSE THIS CIRCUIT SHOWS ONLY TWO OF FOUR PRESSURE TRANSDUCERS, IT SHOWS ONLY FOUR OF EIGHT 3.9-k Ω RESISTORS.

Adding resistors between the pressure sensors and the multiplexers provides fault protection but allows inaccuracies in the nonfaulted multiplexer channels.

fault-protected multiplexer operates as a standard multiplexer, except that it protects against fault voltages without the addition of external components. When the circuit subjects any of the inputs of such devices to a fault, the input goes into a high-impedance state, limiting the current the inputs can draw. The inputs also limit the voltage appearing at the multiplexer's output during a fault, which prevents damage to downstream circuitry. Also, unlike standard multiplexers, these devices guarantee a high-impedance path from all inputs to the output when you remove the power. Thus, a fault that occurs when the multiplexer isn't powered cannot damage the multiplexer or harm the downstream circuitry.

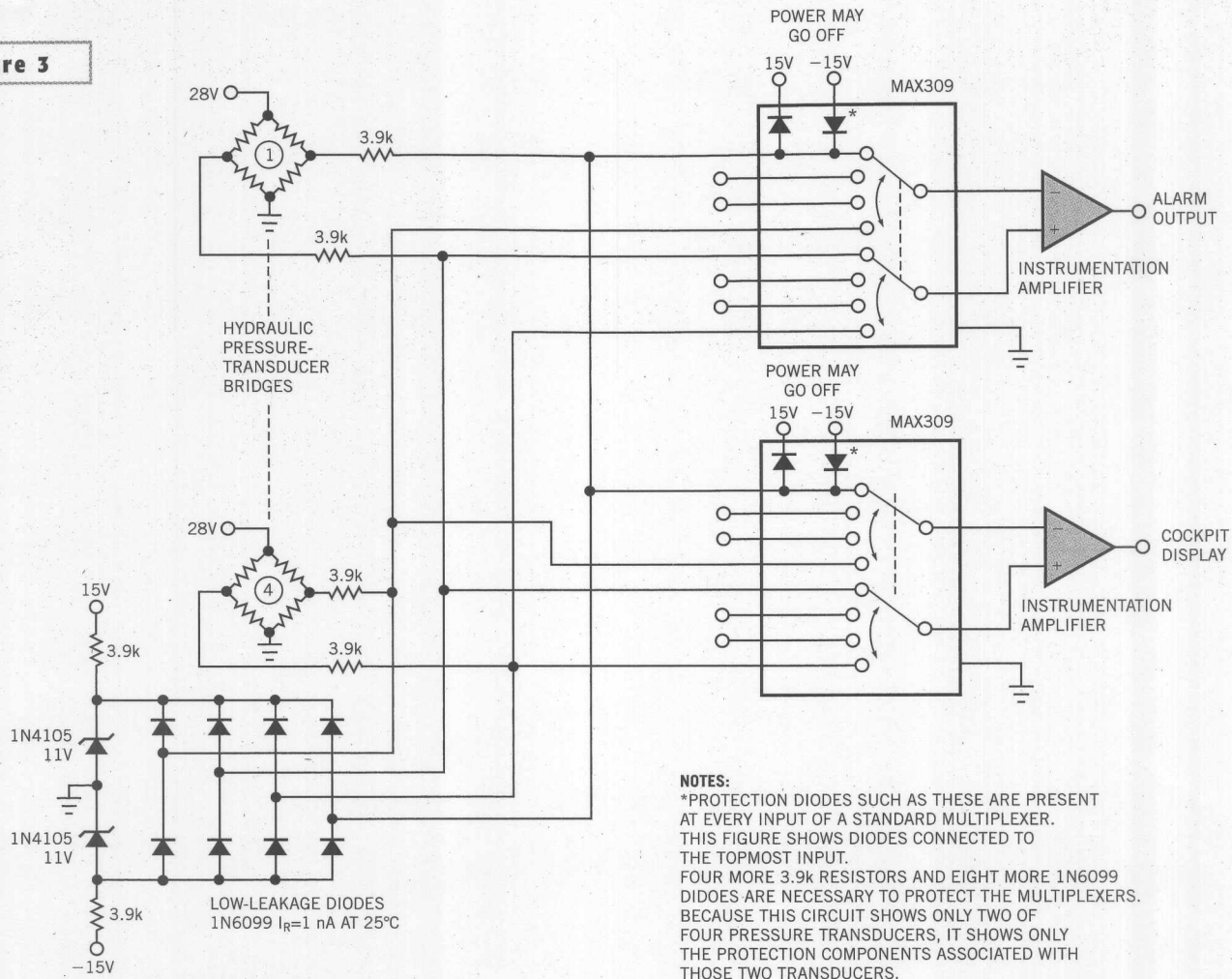
You could, for example, substitute two MAX379 differential four-channel fault-protected multiplexers in the circuit of Figure 1, allowing protection against

$\pm 75\text{V}$ faults when power to the multiplexer is off. When the $\pm 15\text{V}$ supplies are on, the multiplexer can withstand $\pm 60\text{V}$ fault voltages.

The major advantages of using a fault-protected multiplexer are:

- All channels turn off when you remove power.
- Only nanoamperes of current flow during any fault condition.
- During faults, output-signal limits are 3V less than the supply voltages. Thus, high voltages cannot get through the multiplexer to damage downstream circuits.
- Newer fault-protected multiplexers allow the output signals to range up to the supply voltages.
- No series protection resistors or clamp diodes are necessary.
- The device protects both as a multiplexer and as a demultiplexer.

Figure 3



Protection circuitry prevents the protection diodes within the multiplexers from turning on during faults, which eliminates the errors that would otherwise occur in the nonfaulted channels.

- Off-channel faults have no effect on on-channel accuracy.

The disadvantages of using the MAX379 are its on-resistance, which is a maximum of 4 k Ω over the extended temperature range, and its inability to pass rail-to-rail signals. The MAX379 passes signals up to 13.5V and down to -12V when powered with ± 15 V supplies. The MAX4508 can handle ± 25 V faults with power of ± 15 V, but it is insufficient for a 28V fault. The MAX4508 exhibits significantly lower on-resistance and allows rail-to-rail operation.

FAULT PROTECTION FOR SWITCHES

When two or more supplies power a system, sequencing them in the wrong order can cause fault voltages to appear

at multiplexer and switch inputs, as well as at other components. In Figure 4, a sensor assembly connects to another assembly that includes an spdt switch and an ADC. If, for example, the 15 and -15V supplies come up at different times, the op amp's output saturates at the rail that comes up first, and a fault occurs even if ± 5 V power is present at the spdt switch. A fault condition also exists at the switch if the ± 15 V supplies power up simultaneously when the ± 5 V supplies are off.

The techniques for protecting the multiplexer circuit apply equally well to switches. Just as with a multiplexer, placing resistors in series with the switch inputs protects against damage to the switch during a fault. However, these re-

sistors cause inaccuracies in the other switches within the same package that don't have a fault condition. When a fault voltage turns on a protection diode, current flows into the substrate, which causes inaccuracies in the nonfaulted switches. Also, these resistors cause additional errors due to leakage currents and voltage-divider effects.

You must ensure that the circuitry downstream from the switch undergoing a fault can handle the current that flows through the switch under this fault condition. For the circuit of Figure 4, this current isn't an issue because of the relatively high input impedance of the ADC. In circuits for which the switch drives a device with low input impedance, the current during a fault can be

significant. The voltage at the switch is a diode drop above the supply voltage, and the on-resistance of the switch essentially determines the current that this voltage creates. However, when an op amp drives a protection resistor and a switch, the current during a fault can't usually cause damage, because most op amps have relatively limited output-current capability. Even without a protection resistor, the protection diodes within the switch should, in most cases, limit the voltage from the op amp to a diode drop outside the supply voltages that power the switch. Under these conditions, however, if the op amp resided in an SC-70 package, power dissipation could become a consideration. Most of these same concerns about excessive current apply to the multiplexer circuits if the multiplexer drives a low-impedance device instead of an instrumentation amplifier.

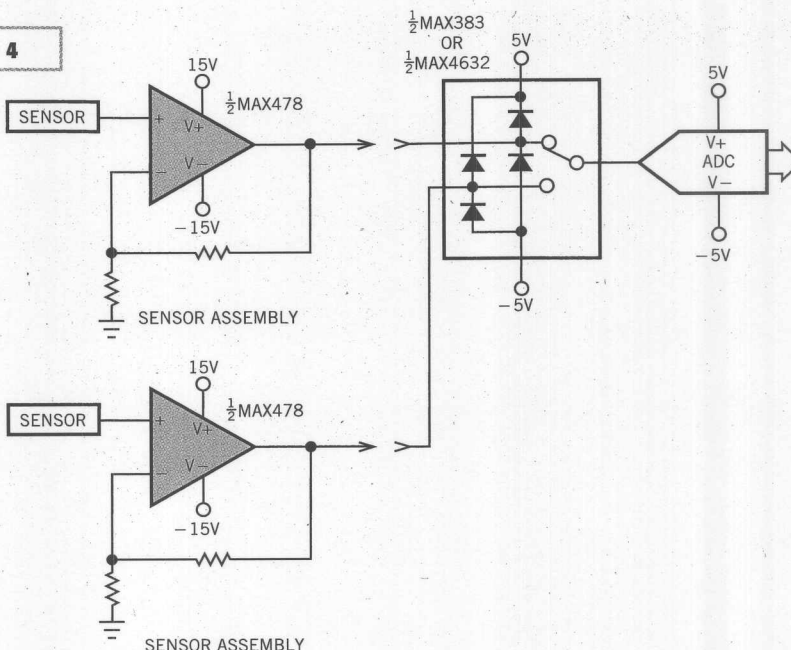
Regardless of whether you use a protection resistor, a fault causes inaccuracies in the nonfaulted switches. You can use the protection scheme in Figure 3 to prevent fault voltages from generating these errors. However, the number of components such a scheme requires may be prohibitive, and cost, reliability, and board real estate become issues. Also, if a current-limiting resistor is necessary—for example, if the op amp's output can source a large amount of current—two more problems arise. First, the resistor may make the time to charge the ADC's sample capacitor prohibitively long. Conversion errors result if the ADC samples the voltage before the sample capacitor has fully charged. Second, ADCs prefer low-impedance sources because current spikes drawn by the ADC input can cause voltage errors at that same input. The resistance of the current-limiting resistor plus the switch on-resistance may be sufficiently high to cause this problem.

The simplest approach is to incorporate into the circuit a fault-protected spdt switch, such as the MAX4632. In this situation, this switch is suitable because the fault voltage doesn't exceed $\pm 35V$, which is the switch's permitted level with a supply voltage of $\pm 5V$.

The major advantages to using a fault-protected switch are as follows:

- All switches turn off when you remove power.
- Only nanoamperes of current flow

Figure 4



NOTES:
MAX383 = STANDARD DUAL SPDT SWITCH.
MAX4632 = FAULT-PROTECTED DUAL SPDT SWITCH.

When several supplies provide power to two assemblies, power-supply sequencing problems can cause fault voltages.

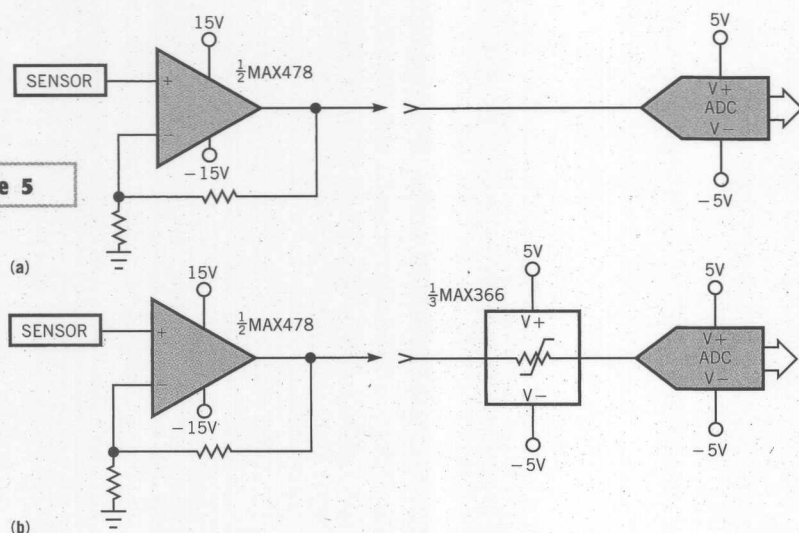
during any fault condition.

- During faults, output signals don't exceed the supply voltages. Thus, high voltages cannot get through the switch to damage output circuits, yet these switches allow signals that range up to either voltage rail to pass through. The first generations of these switches allow a somewhat smaller range of signals to pass, however.
- No series protection resistors or clamp diodes are necessary.
- Faults on any other switch within the same IC do not affect the accuracy of nonfaulted switches.

These switches, along with the new generation of multiplexers and signal-line circuit protectors, allow rail-to-rail signals to flow through them. They also exhibit low on-resistance. For example, when you power the MAX4632 with $\pm 5V$ supplies, the dual-spdt switch's on-resistance at room temperature is typically 160Ω . That number drops to 62Ω when $\pm 15V$ supplies power the IC. Therefore, insufficient charging of the sample capacitor and problematic voltage spikes at the ADC input are less likely.

All first-generation fault-protected switches, multiplexers, and circuit protectors are free of latch-up problems. You can sequence their supplies in any order without causing a latch-up condition, regardless of whether voltages are present on any of the devices' pins. In fact, some engineers use fault-protected switches and multiplexers, not to protect against faults, but simply to avoid latch-up problems. Second-generation devices, however, cannot tolerate fault voltages on their output pins, because those pins have internal clamps to the rails. This feature does not typically create a problem, because most applications require fault protection only on the input side. Also, if a voltage is present on a control pin when these multiplexers' supplies are off, the multiplexer can pass an input voltage to the output. The magnitude of the output voltage equals the voltage on the control pin minus a diode drop. Further, both the first- and second-generation devices temporarily pass fault voltages during power-up when using bipolar supplies that don't simultaneously power up. Fortunately, under those conditions, these devices limit the volt-

Figure 5



Sequencing problems cause fault voltages in circuits without switches and multiplexers (a). A signal-line circuit protector provides optimal protection against faults that appear on individual lines rather than at switches and multiplexers (b).

age that passes to the output to less than the supply voltage at either rail. In other words, a positive fault voltage cannot exceed the voltage at the positive supply, and a negative fault voltage cannot exceed the voltage at the negative supply. Third-generation devices will soon be available that will allow faults on all pins and prevent the passing of fault voltages when bipolar supplies don't simultaneously power up.

FAULT PROTECTION WITHOUT SWITCHING

Figure 5 shows the same circuit as Figure 4 but for a situation that requires no switching. Protection is necessary only if the op amp can source enough current to damage the ADC's protection diodes. It may be tempting to use only a resistor to limit the current into the ADC's protection diodes, because a resistor can limit the current into the ADC sufficiently to prevent damage to the diodes. However, the addition of the resistor will likely excessively increase the time to charge the ADC's sample capacitor, resulting in erroneous readings.

A signal-line circuit protector provides the required protection in this situation (Figure 5b). Signal-line-circuit protectors are also useful when the inputs of an integrated multiplexer/ADC require fault protection. This device protects a single circuit path; it provides the same

type of protection as a fault-protected switch or multiplexer but doesn't switch signals. The MAX366 in Figure 5b comes with three circuit protectors. With $\pm 5V$ supplies, the MAX366's on-resistance is typically 85Ω when the input voltage to the device is 0V. Take care when using this device, however, because its on-resistance rises as the input voltage varies from zero, particularly in the negative direction. With an approximately $-2V$ input, the on-resistance rises to 150Ω , whereas an input of about $2.4V$ results in that same resistance. The MAX4506, which is pin-compatible with the MAX366, demonstrates a much flatter on-resistance but requires a higher bipolar supply voltage than this application provides. □

AUTHOR'S BIOGRAPHY

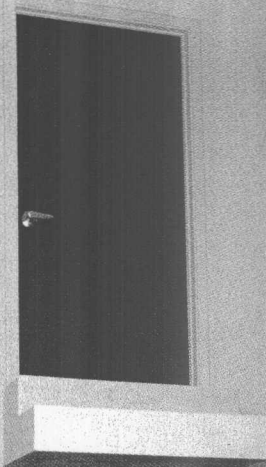
Jay Scolio is a technical editorial manager at Maxim Integrated Products (www.maxim-ic.com), where he has worked for



11 years. He has a BSEE from Carnegie-Mellon University. His hobbies include watching movies and hiking; he also volunteers at Kara (Palo Alto, CA), counseling children who have lost a parent. Reach him at 1-408-737-7600.

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